

## 2005 Ford Front 6-8" Lift Kit Instructions

**Step 1.** Before you remove anything off the truck, measure the pinion on the front and rear axle differential. Make sure to record this measurement as we will want to put each axle back to this angle after the suspension lift kit is installed. This is especially important for the front axle. Putting the front axle back to the same measurement will keep the stock camber and caster.

**Step 2.** Jack up the truck and place a jack stand under the frame on each side of the truck. Jack the truck up enough so that the front tires are just barely off the ground. Take a motorcycle strap and wrap the strap around the differential and to the frame. This will help keep the axle in the general proximity while the factory suspension is removed and the 4 link is installed.

**Step 3.** Remove shock absorbers, coil springs, swing arms, rear swing arm pivot, and sway bar.

**Step 4.** Use a 1/4" drill and drill out the center of the rivets that hold the coil brackets to the frame. A couple of the rivets you may not be able to drill. Next, use a cutoff wheel, grinder, or rivet buster to remove the heads of the bolts. You can use a torch, but it will be more difficult to punch out the rivets. Chances are you will have to use a grinder and grind the slag off the rivets flush with the stamped part.

**Step 5.** Locate upper bag mount and drill out the four 3/8" rivet holes in side of the frame to 1/2" Bolt the brackets to the side of frame using the four 1/2" grade 8 bolts. Make sure to check the back side of the frame for brake lines, fuel lines and on the Excursion, heater lines.

**Step 6.** Locate rear trailing arm bracket and fasten to the frame using the 1/2" bolts provided. You will first have to remove the factory transmission cross member. It will be required to drill the (4) holes in the bottom of the frame. Be careful not to drill into any fuel lines. After you fasten the two brackets to the frame, install the new cross member. Fasten into place using the 5/8" bolts. Fasten the transmission into place using the factory nuts.

**Step 7.** Locate the lower air bag mount; position this part on top of the axle. On the passenger side you will need to drill a 1/2" hole in the flat part of the axle. There is no drilling on the drivers' side. Fasten into place using the 14mm metric bolt. If you use the factory bolt, it will need to be shortened about 1/2". Locate the cross member that connects the two bag mounts in place. Fasten using the 1/2" x 1 1/2" bolts.

**Step 8.** Locate the upper and lower trailing arms. Install the arms so that the upper arms are the same length and the lower arms are the same length. Try and install so the pinion angle is close to original.

**Step 9.** Remove the factory track bar mounting bracket, and factory pitman arm. Use the factory bolts to fasten the new upper track bar drop bracket on the frame. Locate the 3 spacers and place them in-between the factory cross member and the track bar drop

bracket. Install the new pitman arm. Tighten all the bolts and nuts up at this point. Make sure to put the cotter pin back in the pitman arm.

**Step 10.** Locate the airbags and install. Locate the shocks and install. If you are using the Bilstein 7100's put one spacer on each side. If you are using the 5150's, you don't need any spacers. Use Loctite on the bolts or the bolts may vibrate out while you are driving.

**Step 11.** Locate the sway bar and bolt the sway bar in place using the factory clamps onto the sway bar drop brackets. On the 10" kit the factory end links will need to be shortened about 1". To check this, remove the jack stand from under the frame so all the weight is on the suspension with no air in the bags. Ensure drag link does not impact sway bar in full right turn.

**Step 12.** Alignment. You can do this after you do the rear system or after the front is installed. On the 6" and 8" kit, inflate the bag to 8". On the 10" kit, inflate the bag to 10-11". You will now need the pinion angle measurement you took before the front end was disassembled. Measure out the front so the axle is centered in the wheel well. Put the pinion angle back to stock angle. Pick a point on the frame to make sure the axle is square. You will need to also adjust the steering wheel. This is usually done after the first test drive.

#### Rear Kit

**Step 1.** Measure the rear pinion angle. Record this angle as you will need it to align the rear axle after the kit is installed.

**Step 2.** Jack up the rear of the truck so the rear wheels are just barely off the ground. Put a motorcycle strap over the differential to the frame. Remove the rear leaf springs, sway bar and the rubber bump stops located on the bottom of the frame. You will reuse the bolts that hold the front of the leaf spring in the spring perch, so set them aside.

**Step 3.** Locate the lower air bag mount and the lower axle clamps. The passenger side lower air bag mount is the one with the two tabs welded to it. The bottom axle clamps are also the lower shock mounts. Place the lower bag mounts on the top of the axle leaf spring perches. Use the 5/8 x 8 1/2" bolts to fasten components into place. Make sure to run the bolts in from the top down (nuts on the bottom). The bottom shock mounts should be mounted so the ears are toward the inside of the frame.

**Step 4.** Locate the side frame lower trailing arm mount. Hold the mount against the side of the frame and match up the holes. It will be necessary to drill the holes in the bottom and sides of the frame. Use a 1/2" drill or slightly larger. On the drivers side, it will be necessary to remove the fuel tank. Also, be sure to use extreme caution when drilling around the fuel and brake lines. On the driver's side, we recommend NOT drilling out the rear bolt hole on the bottom of the frame since the fuel and brake lines are so close.

**Step 5.** Locate the trailing arms. The short ones go on top. Locate the step bushing and slide it into the end of the trailing arm that goes into the factory leaf spring perch. The step side of the bushing goes against the outside, away from the frame. Use the factory bolt to fasten into place. Use the 7/8" x 5" bolt to fasten the other end in the bottom air bag axle mount. Locate the bottom trailing arms and fasten them into place. The spacer goes on the frame side. Use the 7/8" by 8" bolt on the front mounting bracket and the 7/8"x5" on the bottom bag mount.

**Step 6.** Using a torch or grinder, remove the rivet heads that hold the rubber bump stop in place. Knock out rivets with a punch and hammer. The rubber bump stop is no longer used.

**Step 7.** Locate the top air bag mount/pan hard bar anchor. Drill out the rivet holes with a 1/2" drill. Fasten the (6) 1/2" x 2" bolts into the holes where the rubber bump stop was located. The pan hard bar anchor goes on the driver's side next to the fuel tank.

**Step 8.** Locate the airbags. Fasten into place using the 1/2" by 4 1/2" bolt (8979 bags) in the bottom and the 1/2" coarse nut and 3/4" fine thread nut. Insert the air fitting into the bag.

**Step 9.** Locate the pan hard bar. Use the 3/4" bolts to fasten into place. Put a spacer on each side of the heim end in order to center the pan hard bar.

**Step 10.** In order to align the rear axle, it will be necessary to put the truck at ride height. Inflate the bags. Use the chart below:

Kit size	Bag	Bag Height
6"	5323	8"
8"	8979	10"
10"	8979	12"

Once the bags are inflated, set the upper arms so they are the same length. Now set the bottom bars to the same length. Find a hole on the frame that is the same on each side. Use that as a reference point as you are squaring up the axle. Also try to keep the pinion angle close to the original measurement. It is easier to adjust the trailing arms by turning each one 1/2 a turn and then going to the opposite arm and turning it 1/2 a turn. If you get to the point where an arm will not turn, take a jack stand and place it under the rear hitch. Let the air out of the bags. Keep the truck at ride height. This should relieve some of pressure and make the adjusting easier. Once you get the ride height established, axle squared up, and pinion angle set, adjust the pan hard bar side to side. After everything is lined up, go over and retorque all the bolts. NOTE: Do not be alarmed if the bottom of the bags are angled.

**Step 11.** Now that the rear axle is square, you will want to make sure the front axle is square with the rear axle. Take a tape measure and have a helper hold the end of the tape on the front side of the rear axle. Measure forward to the kingpin on top of the front axle. Record this measurement. Measure the other side. Try and get this measurement within

1/8". You should have the front airbags setting pretty square when all is done. Be sure to recheck the front pan hard bar to make sure the front axle is square.

**Step 12.** The next suspension install is the rear sway bar. If you are using the factory sway bar, it will be required to lengthen the end links. With the truck at ride height, set the sway bar so it is level with the ground. Cut the end links and lengthen them. Make sure there are not any bolts sticking out that could rub on the trailing arms.

**Step 13.** The carrier bearing on the driveshaft will need to be spaced down. Use the 2x3 tube or supplied shims to space the carrier bearing down. Use a string to make sure the driveshaft is straight.